

Date: Thursday, 3/30/2006 11:43:25 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BLOWER MOTOR SUPPORT	
Job Number :	26464			
Estimate Number :	12311			
P.O. Number :	N/A	Part Number :	D3471041	
This Issue :	3/30/2006	Drawing Number :	D3471 REV.A	
Prsht Rev. :	NC	Project Number :	N/A	
First Issue :	N/A	Drawing Revision :	A	
Previous Run :	26171	Material :	N/A	
Written By :	<i>SEE COMMENT BELOW</i>		Due Date :	4/6/2006
Checked & Approved By :			Qty:	1
Comment :	est rev A 06.03.02 New issue EC		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3471043	SUPPORT AND CLAMP ASSEMBLY

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

qty	part number	description	batch
2	D3471-043	CLAMP ASS'Y	B 26 268

*refer w/o B26171**(1)*

2.0	MS20470AD45	Rivet, Universal Head
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

qty	part number	description	batch
8	MS20470AD4-4	Rivet	M18 729

06.03.30

3.0	D34711	BASE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BASE

*B 26462**SB 06/03/30**(1)*

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D3471

*SB 06/03/30**(1)*

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*06.03.30**(1)*

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location GA

SB 06/03/30 ①

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

① 06/03/31

Job Completion



W 06.03.30